

Threadlocker

TECHNICAL DATA SHEET

02K43 medium-strength

The product curing (polymerisation) is carried out under the exclusion of atmospheric oxygen (anaerobic) and the catalytic action of the metal (metal contact). Seals and locks a high variety of thread lockers. High resistance to vibrations. Cures at a high number of ferrous metals. Moderately difficult to disassemble. The product has an increased compatibility value against oil.

Trading units	Item no.:
10 ml bottle	02K43.F10
50 ml bottle	02K43.F50
250 ml bottle	02K43.F250



Physical Properties (liquid state)

Chemical characteristics:	Methacrylic Anaerobic Resin	
Colour:	Blue	
Viscosity:	2,000 – 4,000 mPas	25°C Brookfield LV spindle 64; 30 U/min
Density:	1.04 – 1.06 g/ml	
Max. Thread Diameter:	M 36	
Flash Point:	> 100°C	
Working Temperature:	optimum at 23°C	
Storage:	Cool and at a dry place	
Shelf life:	12 months at optimum temperature +23°C.	

Physical Properties (Cured state)

Handling cure time:	5 – 15 minutes
Functional cure time:	3 – 6 hours
Full cure time:	12 – 24 hours
Breakaway torque:	20 – 30 Nm
Prevailing torque:	20 – 30 Nm
Temperature range:	- 55°C up to +150°C

Measured on M10 x 20 - quality 8.8 zinc nut - and bolt 0.8d (without initial load), after 24 hours.

Chemical resistance

Due to the huge amount of data, you can find a wide range of proved materials on our homepage www.gluetec-industrieklebstoffe.de. In this overview you can find several chemicals and gases which are commonly used in industry.

The list of resistance is based on years of practical experience, on laboratory experiments and on the behaviour of similar plastics. The list should just give a hint, if the probability of resistance is given. Self tests by the end-consumer can not be replaced by the list, due to the different operating conditions.

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Usage instructions

This product is not suitable for metal-plastic couplings and oxygen facilities as well as for the sealing of basic products or systems with strong oxidizing acids. Use only on standard metal threads. Surface must be clean and free of grease. For this, use the degreaser product WIKO Industrial Fast Cleaner. Apply product to fill the gap completely (male and female parts), assemble parts and shut completely. A bland or superficial closure may cause leakage over time. Don't move after tightening. Before operating the system to wait 24 hours to allow complete curing time. In the case of serial products, locking the joint with a pipe wrench to avoid breaking the previous film in its formative stages. In case of passive surfaces and/or low temperature a fast cure can be obtained using WIKO Activator Anaerobic. Consult the MSDS before use. By usage of an activator the curing values may drop by 15%.