

Spray Adhesive Bodywork

TECHNICAL DATA SHEET

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WIKO Spray Adhesive Bodywork is a low odour, transparent contact adhesive with fast initial adhesion and is used to create permanent connections. The adhesive, depending on stress and material, can be applied for adhesions in a temperature range of -25 °C to max. + 70 °C.

Trading units

400 ml can

Item no.:

ASPK.D400

Application Areas

- The adhesive is applied for bonding foam plastics, jute, felt, textiles, insulating materials, expanded polystyrene (limited), wood, veneer and metal. All materials can be bonded among each other and with each other
- Not suited for plasticised PVC, natural and synthetic leather (fat content below 12%) and materials containing softener

Test adhesions are recommended before the adhesive is used extensively.

Characteristics

- Low odour and transparent
- Fast, strong and reliable initial adhesion
- Excellently suited for porous materials

Instructions

Store and apply the product at a temperature of +10 °C minimum. Shake the aerosol can intensively before the application. The surfaces have to be dry and free of grease, dust and dirt (We recommend the usage of a suited WIKO Cleaner). Apply the adhesive from a distance of 20 - 30 cm and allow the surfaces to evaporate for 3 - 5 minutes (depending on the room temperature). Then press the surfaces together with strong pressure. In cases of metallic, porous, uneven or absorbent surfaces, prime the surfaces with a thin adhesive layer and let the surfaces evaporate for 5 minutes before bonding as described above. The optimal airing time is reached if the adhesive does not produce adhesive threads after being touched and feels dry. The setting time is approx. 24 hours. In order to avoid a jamming of the spray head and nozzle, turn the can upside down and spray until only propellant gas is being discharged.



The information contained in this data sheet, especially the suggestions for processing and application of products, is based on our experience and newest expertise. Due to the facts that materials can be very diverse and that we have no influence on the working conditions, we recommend to perform sufficient tests to validate the compatibility of the products. Our company shall neither be held liable for this information nor for a verbal or written consultation. Additionally, please consider the information of our safety data sheets.