



## 202 UNIVERSAL CONTACT ADHESIVE

### 1 – DESCRIPTION

**Akfix 202** is a fast curing, high strength adhesive based on toluene free chloroprene rubber formula.

### 2 – PROPERTIES

- Rapid Curing
- Provides flexible bond
- Good frost resistance
- Moisture resistant

### 3 - APPLICATIONS

It is mainly used in upholstery, shoe and textile industry for bonding of the most common materials such as;

- Rubber
- Fabric
- Leather
- Artificial Leather
- Cork
- Metal
- Chipboard etc. To itself or to several other substrates

### 4 - INSTRUCTIONS

The substrates must be dry, clean, and free of dust and grease. The application temperature must be between +5°C and +35°C. Apply adhesive to both surfaces to be bonded. Before joining the parts allow solvents to evaporate for 15-30 minutes. Then press the parts together. If required provide support during setting.

### 5- PACKAGING

| Product | Weight | Package |
|---------|--------|---------|
| 202     | 50gr   | 240     |
| 202     | 500gr  | 24      |
| 202     | 750gr  | 24      |

### 6- STORAGE AND SHELF LIFE

- 12 months in unopened original packaging when stored between +5°C and +25°C



## 7- SAFETY

Flammable. Contains solvents. Do not inhale vapors. Use only in a well-ventilated areas. Keep away from sources of ignition. Keep out of reach of children.

## 8- TECHNICAL PROPERTIES

|                                |                                    |              |
|--------------------------------|------------------------------------|--------------|
| <b>Basis</b>                   | : Chloroprene Rubber               |              |
| <b>Curing Mechanism</b>        | : Physical Drying                  |              |
| <b>Tack-Free</b>               | : 25-30 min.                       | (ASTM C679)  |
| <b>Density</b>                 | : 0,808 – 0,812 gr/cm <sup>3</sup> | (ASTM D1875) |
| <b>Viscosity</b>               | : 3000-4500 Cps                    | (ASTM D1084) |
| <b>Temperature Resistance</b>  | : -20°C to +90 °C                  |              |
| <b>Application Temperature</b> | : +5 °C to +35 °C                  |              |