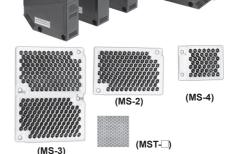
Terminal Type and Long Sensing Distance Type

Features

- · Sensitivity adjuster
- Timer function: ON Delay, OFF Delay, One-shot Delay
- NPN/PNP open collector output (DC power type)
- Self-diagnosis function (green LED turns on in stable level)
- Wide power supply range: Universal 24-240VDC/24-240VAC
- Protection structure IP66 (IEC standard)

Please read "Safety Considerations" in operation manual before using.

(€



Specifications
 Free power type, Relay contact output type

※MS-4, MST-□ is sold separately.

(A) Photoelectric

(B) Fiber Optic Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encode

(G)

Madal	Standard type	BX15M-TFR	BX5M-MFR	BX3M-PFR	BX700-DFR	Connector Cables/ Sensor Distribution		
Model	With Timer	BX15M-TFR-T	BX5M-MFR-T	BX3M-PFR-T	BX700-DFR-T	Boxes/ Sockets		
Sensing	g type	Through-beam	Retroreflective (standard type)	Retroreflective (built-in polarizing filter)	Diffuse reflective	(H) Temperature Controllers		
Sensin	ng distance	15m	5m ^{**1}	3m ^{*2}	700mm ^{**3}	」 ├────		
Sensin	ng target	Opaque materials of Min. Ø15mm	Opaque materials of M	in. Ø60mm	Translucent, opaque material	SSRS / POwer		
Hystere	esis	—			Max. 20% at rated setting distance	Controllers		
Respor	nse time	Max. 20ms				(J) Counters		
Power s		24-240VAC~±10% 50/60Hz	., 24-240VDC=±10% (rir	ρple P-P: max. 10%)		Counters		
Power	consumption	Max. 3VA						
Light so	ource	Infrared LED (850nm)		Red LED (660nm)	Infrared LED (940nm)	(K) Timers		
Sensitiv	ivity adjustment	Sensitivity adjuster						
Operati	tion mode	Light ON/Dark ON operation				(L)		
Control	ol output	Relay contact output (contac	t capacity: 30VDC== 3A	, 250VAC \sim 3A at resistive load	I, contact composition: 1c)*4	Panel Meters		
Relay li	life cycle	Mechanically: min. 50,000,00	J0, electrically: min. 100	,000		(M)		
Self-dia	agnosis output	Self-diagnosis indiactor (gree	Self-diagnosis indiactor (green LED) turns on at stable operation					
Timer f	function	Selectable ON delay, OFF delay, one shot delay by slide switch [delay time: 0.1 to 5sec (timer adjuster)]						
Indicato	.or	Operation indicator: yellow LED, self-diagnosis indicator: green LED						
Connec	ction	Terminal connection				(N) Display Units		
Insulati	tion resistance	Over 20MΩ (at 500VDC mer	Over 20MΩ (at 500VDC megger)					
Insulati	tion type	Double or strong insulation (mark: , dielectric voltar	ge between the measured input	t and the power: 1.5kV)	(0)		
Noise i	immunity	±1,000V the square wave no	ise (pulse width: 1µs) by	/ the noise simulator		(O) Sensor Controllers		
Dielect	tric strength	1500VAC 50/60Hz for 1minu	1500VAC 50/60Hz for 1minute					
Vibratio	Mechanical	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours						
VIDiauo	Malfunction	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 10 minutes						
Check	Mechanical	500m/s ² (approx. 50G) in each X, Y, Z direction for 3 times						
Shock	Malfunction	100m/s ² (approx. 10G) in each X, Y, Z direction for 3 times						
T Am	nbient illumination	Sunlight: max. 11,0001x, inca	andescent lamp: max. 3.	,0001x (receiver illumination)		& Drivers & Controllers		
Aml Aml Aml	nbient temperature	-20 to 55°C, storage: -25 to 7	/0°C			(R)		
Am	nbient humidity	35 to 85%RH, storage: 35 to	85%RH			Graphic/ Logic Panels		
Protect	tion structure	IP66 (IEC standard)						
Material		Case, lens cover: polycarbonate, sensing part: acrylic, bracket: steel plate cold commercial, bolt: steel chromium molybdenum, nut: steel chromium molybdenum						
1.20000	Individual		Reflector (MS-2)	Reflector (MS-3)		Devices		
Access	sory Common	Adjuster driver, fixing bracket, bolts, nuts						
Approval		CE						
Unit weight		TFR: approx. 225g TFR-T: approx. 226g	MFR: approx. 130g MFR-T: approx. 131g	PFR: approx. 148g PFR-T: approx. 149g	DFR: approx. 115g DFR-T: approx. 116g			

%1: The sensing distance is specified with using the MS-2 reflector. It is the same when using the MS-4 reflector (sold separately). The sensor can detect under 0.1m.

※2: The sensing distance is specified with using the MS-3 reflector. When using the MS-2 reflector, the sensing distance is 0.1 to 2m. The sensor can detect under 0.1m. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the "IReflectivity By Reflective Tape Model" table before using the tapes.

%3: Non-glossy white paper 200×200mm.

※4: Relay contact output of 1a type is option.

*The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.



Specifications

◎ DC power type, Solid state output type

Model		Standard type	BX15M-TDT	BX5M-MDT	BX3M-PDT	BX700-DDT			
IVIOC	iei	With Timer	BX15M-TDT-T	BX5M-MDT-T	BX3M-PDT-T	BX700-DDT-T			
Sensing type		уре	Through-beam	Retroreflective (standard type)	Retroreflective (built-in polarizing filter)	Diffuse reflective			
Sensing distance		listance	15m	5m ^{*1}	3m ^{**2}	700mm ^{**3}			
Sensing target		arget	Opaque materials of Min. Ø15mm	Opaque materials of Min. &	Translucent, opaque material				
Hysteresis		S		Max. 20% at rated setting distance					
Response time		e time	Max. 1ms						
Pow	ver su	pply	12-24VDC== ±10% (ripple P-	P:max. 10%)					
Curi	rent co	onsumption	Max. 50mA						
Ligh	nt sour	ce	Infrared LED (850nm) Red LED (660nm)			Infrared LED (940nm)			
Sen	sitivity	/ adjustment	Sensitivity adjuster						
Оре	eration	mode	Light ON/Dark ON operation mode switch						
Control output		utput	NPN or PNP open collector output ●Load voltage: max. 30VDC— ●Load current: max. 200mA ●Residual voltage - NPN: max. 1VDC—, PNP: max. 2.5VDC						
Self-diagnosis output		nosis output	NPN open collector output (green LED turns on at stable operation and output (transistor output) turns on) •Load voltage: max. 30VDC •Load current: max. 50mA •Residual voltage - max. 1VDC(50mA), max. 0.4VDC(16mA)						
Prot	tectior	n circuit	Reverse polarity protection circuit, output overcurrent (short-circuit) protection circuit						
Timer function		ction	Selectable ON delay, OFF delay, one shot delay by slide switch [delay time: 0.1 to 5sec (timer adjuster)]						
Indicator			Operation indicator: Yellow LED, Self-diagnosis indicator: Green LED						
Con	inectic	on	Terminal connection						
Insulation resistance		resistance	Over 20MΩ (at 500VDC megger)						
Nois	se imn	nunity	±240V the square wave noise	e (pulse width: 1μs) by the n	oise simulator				
Diel	ectric	strength	1500VAC 50/60Hz for 1minute						
\/iba		Mechanical	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours						
Vibrati		Malfunction	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 10 minutes						
Cha		Mechanical	500m/s ² (approx. 50G) in each X, Y, Z direction for 3 times						
Shock		Malfunction	100m/s ² (approx. 10G) in each X, Y, Z direction for 3 times						
lent	Ambient illumination		Sunlight: Max. 11,0001x, Incandescent lamp: Max. 3,0001x (receiver illumination)						
Environment	Ambie	ent temperature	e -20 to 55°C, storage: -25 to 70°C						
Ambient humidity		ent humidity	35 to 85%RH, storage: 35 to 85%RH						
Protection structure		structure	IP66 (IEC standard)						
Mat	erial		Case, Lens cover: polycarbo bolt: steel chromium molybde			mercial,			
Acc	-	Individual		Reflector (MS-2)	Reflector (MS-3)	-			
Accessory		Common	Adjuster driver, fixing bracket, bolts, nuts						
App	roval		CE						
Unit weight		nt	TDT: approx. 211g TDT-T: approx. 212g	MDT: approx. 123g MDT-T: approx. 124g	PDT: approx. 141g PDT-T: approx. 142g	DDT: approx. 116g DDT-T: approx. 117g			

%1: The sensing distance is specified with using the MS-2 reflector. It is the same when using the MS-4 reflector (sold separately). The sensor can detect under 0.1m.

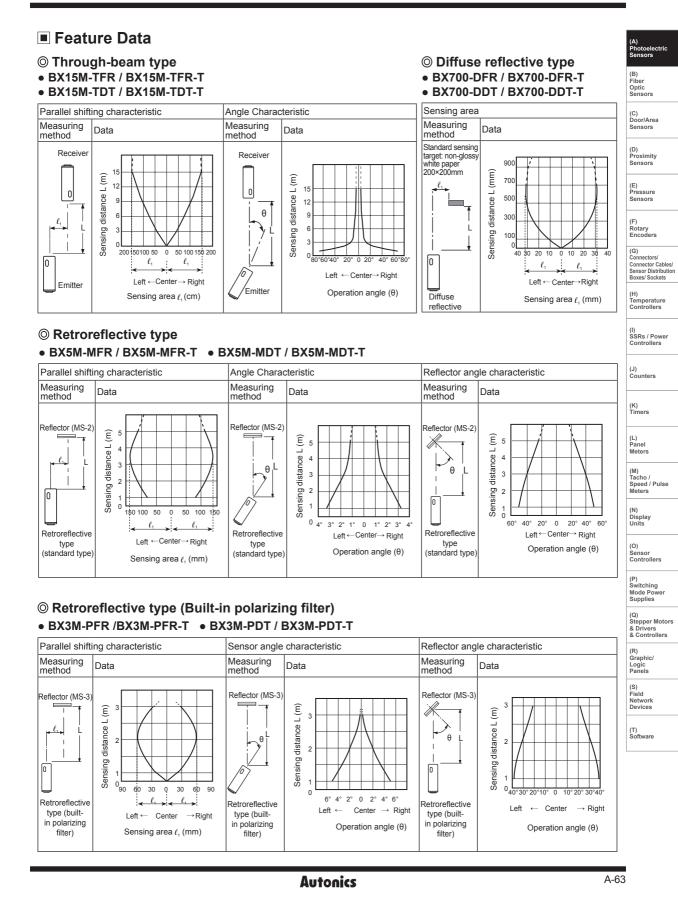
X2: The sensing distance is specified with using the MS-3 reflector. When using the MS-2 reflector, the sensing distance is 0.1 to 2m. The sensor can detect under 0.1m.

When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the "
Reflectivity By Reflective Tape Model" table before using the tapes.

%3: Non-glossy white paper 200×200mm.

*The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

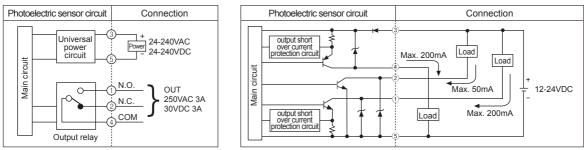
A-62



Control Output Diagram

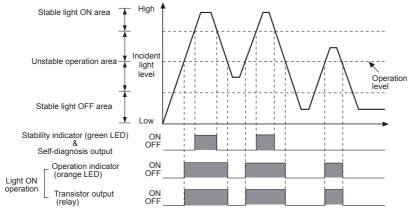
Free power type (Relay contact output)

O DC power type (NPN/PNP open collector simultaneous output)



※In case of product with the output protection device, if terminals of control output are short-circuited or overcurrent condition exists, the control output will turn off due to protection circuit.

Operation Timing Diagram



%The waveforms of "Operation indicator" and "Transistor output" are for Light ON operation. They are opposite operation for Dark ON operation.
%If the control output terminal is short-circuit or over current than the rated current flows in the unit, the sensor does not operate normally by protection circuit.

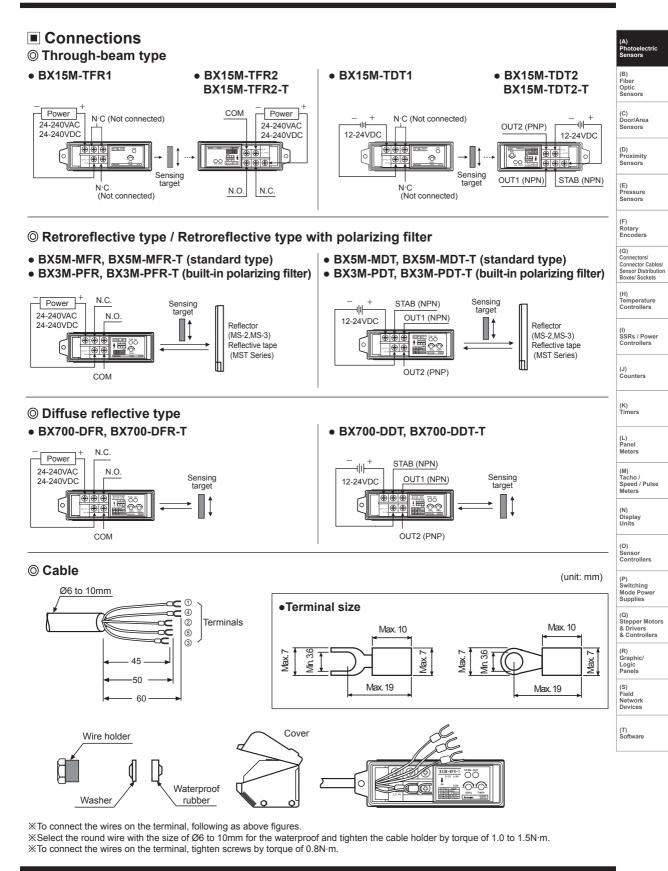
Timer Mode

Timer mode	Switch position		Status of light	Received light	
	S1	S2	Operation mode	Interrupted light	
			Light ON	ON	
Normal	ON	ON		OFF	│_┦──┞──┦┞┛┦┞┛┥ │
Normai			Dark ON	ON	
				OFF	
				ON	
One-shot Delay	ON	OFF	Light ON	OFF	
One-shot Delay		OFF	Dark ON	ON	Т Т Т
				OFF	
		FF ON	Light ON	ON	т
ON Delay	OFF			OFF	
ON Delay			Dark ON	ON	
				OFF	
		OFF OFF	Light ON	ON	
	OFF			OFF	
OFF Delay			Dark ON	ON	
				OFF	, IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII

※T: Time can be set by the timer adjuster.

*Conversion to other timer modes is applied after a former mode is finished.

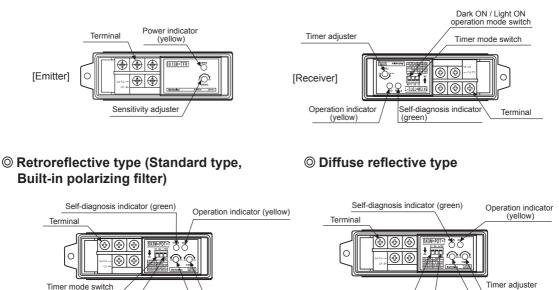
Long Sensing, Amplifier Built-in Type With Universal Voltage (terminal)



Autonics

Front Panel Identification

◎ Through-beam type



Timer mode switch

Dark ON / Light ON operation mode switch

Sensitivity adjuster

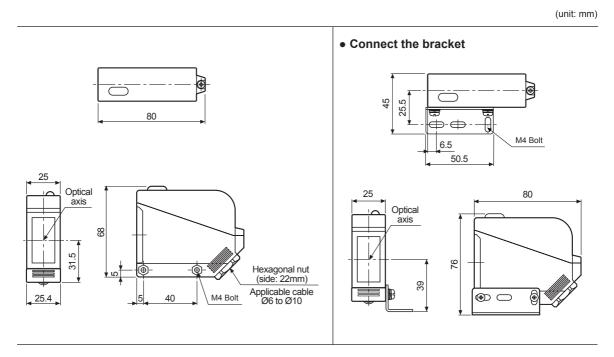
%There are no timer mode switch and the timer adjuster in no timer function type.

Timer adjuster

Sensitivity adjuster

Dimensions

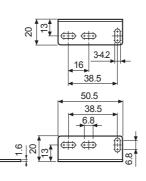
Dark ON / Light ON operation mode switch



Long Sensing, Amplifier Built-in Type With Universal Voltage (terminal)

Dimensions

Bracket

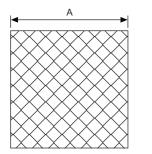


0.38

Reflector

·MS-2 60.4 23 2.5 34 2-Ø3.8 40.6 8.5

• Reflective tape (sold separately)



O Through-beam type

40.8 2-Ø3.8 3.4 52 60.5 25 3.4 34 40.8 81.6 8.5

Model

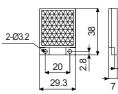
MST-50-10

MST-100-5

MST-200-2

· MS-3 (sold separately)

· MS-4 (sold separately)



(unit: mm)



(L) Panel Meters

Photoelectric

(B) Fiber Optic Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encode

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

(unit: mm)

(M) Tacho / Speed / Pulse Meters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

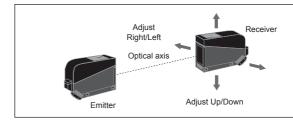
(S) Field Network Devices

(T) Software

1. Supply the power to the photoelectric sensor, after setting the emitter and the receiver facing each other. 2. Set the receiver in center of position in the middle of the operation range of indicator by adjusting the receiver or

Mounting and Sensitivity Adjustment

- the emitter right and left, up and down. 3. After the adjustment, check the stability of operation by putting the object at the optical axis.
- XIf the sensing target is translucent body or smaller than Ø15mm, it can be missed by sensor because light penetrate it.
- XSensitivity adjustment: Refer to the diffuse reflective type's.



A

50

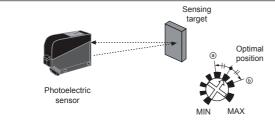
100

200



◎ Diffuse reflective type

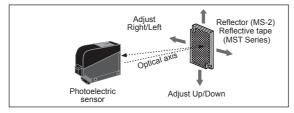
- 1. The sensitivity should be adjusted depending on a sensing target or mounting place.
- Set the sensing target at a position to be sensed by the beam, then turn the sensitivity adjuster from the min. position of the sensitivity adjuster to the position (a) where the operation indicator (yellow LED) turns ON. (The self-diagnosis indicator (green LED) is in OFF status.)
- The operation indicator turns OFF, when the sensing target is removed from the position (a). Without the sensing target, turn the sensitivity adjuster from the position (a) to position (b) where the operation indicator (yellow LED) turns ON. (If the operation indicator does not turn ON, max. position of the sensitivity adjuster is (b).)
- Set the sensitivity adjuster at the center of two switching position (a), (b).
- ※Above sensitivity adjustment is for Light ON mode. If it is for Dark ON mode, operation indicator (yellow LED) operates opposite.
- The sensing distance indicated on specification chart is for 200×200mm of non-glossy white paper. Be sure that it can be different by size, surface and gloss of target.

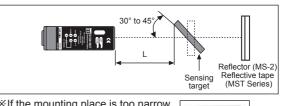


Retroreflective type

- 1. Supply the power to the photoelectric sensor, after setting the photoelectric sensor and the reflector or reflective tape face to face.
- Set the photoelectric sensor in the position which indicator turns on, by adjusting the reflector (or reflective tape) or the sensor right and left, up and down.
- 3. Fix both units tightly after checking that the unit detects the target.
- %If using more than 2 photoelectric sensors in parallel, the space among them should be more than 30cm.
- XIf reflectance of target is higher than non-glossy white paper, it might cause malfunction by reflection from the target when the target is near to photoelectric sensor. Therefore put enough space between the target and the photoelectric sensor or the surface of the target should be installed at angle of 30° to 45° against optical axis. (When a sensing target with high reflectance near by, photoelectric sensing with the polarizing filter should be used.)

XSensitivity adjustment: Refer to the diffuse reflective type's.





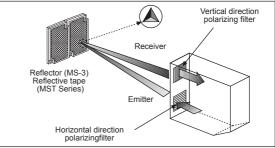
%If the mounting place is too narrow, please use MS-4 instead of MS-2.

%Please use reflective tape (MST Series) for where a reflector is not installed.



© Retroreflective type (Built-in polarizing filter)

The light passed through the polarizing filter of the emitter reaches to the MS-3 reflector or reflective tape converting as horizontal direction. It reaches to the receiver element of polarizing filter converting as vertical by the MS-3 reflector or reflective tape. Therefore, this type can also detect reflective mirror.



%Please use reflective tape (MST Series) for where a reflector is not installed.

Reflectivity by Reflective Tape Model

Model	Standard	Built-in polarizing filter
MST-50-10 (50×50mm)	90%	30%
MST-100-5 (100×100mm)	100%	40%
MST-200-2 (200×200mm)	110%	60%

%This reflectivity is based on the reflector (MS-2).

※Reflectivity may vary depending on usage environment and installation conditions.

The sensing distance and minimum sensing target size increase as the size of the tape increases.

Please check the reflectivity before using reflective tapes.

%For using reflective tape, installation distance should be min. 20mm.