

Snap-in Type TACT Switch<sup>™</sup> > SKHH Series > SKHHANA010

# 6.0mm Square Type (Snap-in) SKHH Series

| <u>Dimensions</u> | <u>Mounting Hole Dimensions</u> | <u>Circuit Diagram</u> | <u>Packing Specifications</u> | | <u>Soldering Conditions</u> |

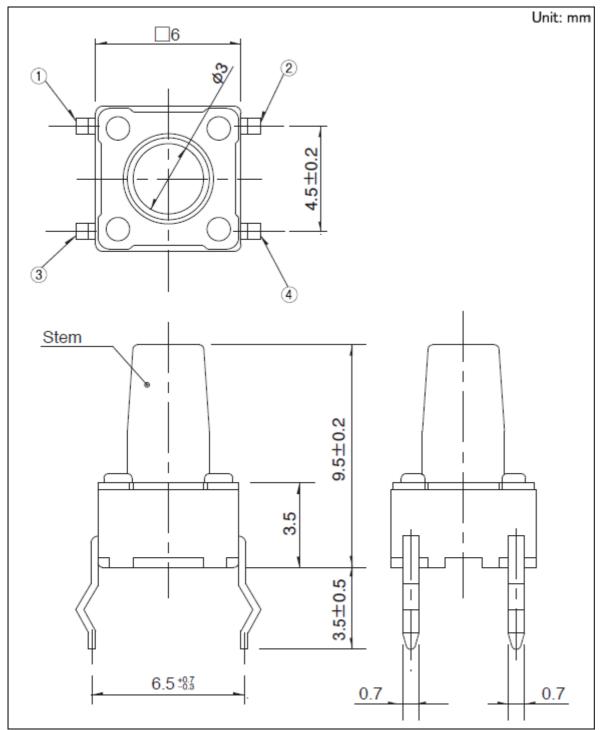


#### Top push type

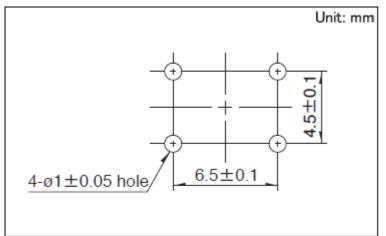
| Туре                          | Snap-in           |
|-------------------------------|-------------------|
| Operating force               | 0.98N             |
| Operating direction           | Top push          |
| Travel                        | 0.25mm            |
| Operating life<br>(5mA 5V DC) | 1,000,000 cycles  |
| Initial contact resistance    | $100m\Omega$ max. |
| Stem color                    | Black             |

| 7.02.2020                       |                          | SKHH Series - Basic information  |
|---------------------------------|--------------------------|--|
| Height                          | ł                        | n=9.5mm  |
| Series type                     |                          | Sharp feeling type   |
| Operating tem<br>range          | perature                 | -40°C to +90°C   |
| Rating (max.)                   |                          | 50mA 12V DC  |
| Rating (min.)                   |                          | 10µA 1V DC   |
| Electrical re<br>performance Vo | Insulation<br>resistance | $100 M\Omega$ min. 100V DC for 1min.   |
|                                 | Voltage<br>proof         | 250V AC for 1 min.   |
| Durability                      | Vibration                | 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively |
|                                 | Cold                     | $-40 \pm 2^{\circ}$ C for 96h  |
| Environmental<br>performance    | Dry heat                 | 90±2°C for 96h   |
|                                 | Damp<br>heat             | 60±2°C, 90 to 95%RH for 96h  |
| Minimum order unit (pcs.)       |                          | Japan 1,000  |
|                                 |                          | Export 1,000   |

## Dimensions

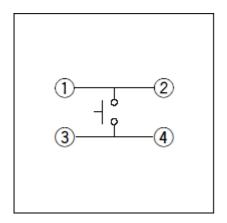


## **Mounting Hole Dimensions**



Viewed from mounting face.

## **Circuit Diagram**



## **Packing Specifications**

#### Bulk

| Number of       | 1 case / Japan  | 10,000 |  |
|-----------------|-----------------|--------|--|
| packages (pcs.) | 1 case / export | 30,000 |  |
|                 | packing         | 30,000 |  |

Export package measurements (mm)  $309 \times 476 \times 347$ 

## **Soldering Conditions**

#### **Conditions for Auto-dip**

ItemsConditionFlux built-upMounting surface should not be exposed to flux

https://tech.alpsalpine.com/prod/e/html/tact/snapin/skhh/skhhana010.html

Preheating temperatureAmbient temperature of the soldered surface of PC board.

|                       | 110°C max.   |
|-----------------------|--------------|
| Preheating time       | 60s max.     |
| Soldering temperature | 260°C max.   |
| Duration of immersion | 5s max.      |
| Number of soldering   | 2 times max. |

#### **Manual Soldering**

| ltems                              | Condition  |  |
|------------------------------------|------------|--|
| Soldering temperature              | 360°C max. |  |
| Duration of soldering              | 3s max.    |  |
| Capacity of soldering iron60W max. |            |  |

1. Do not washing the TACT Switch<sup>M</sup>.

- 2. Prevent flux penetration from the top side of the TACT switch<sup>TM</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81.

(EC-19s-8 by TAMURA Corporation, or their equivalents.)

### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please use 1.6mm thick PC boards.
- 3. Please place purchase orders per minimum order unit (integer).
- 4. This products can be used in vehicles.

Although these products are designed to perform over a wide operating temperature range, please ensure that you receive and read the formal delivery specifications before use.

### **Inquiries about Products**

Inquiry COPYRIGHT© 2020 ALPS ALPINE CO., LTD