

Snap-in Type TACT Switch<sup>™</sup> > SKHH Series > SKHHAPA010

# 6.0mm Square Type (Snap-in) SKHH Series

| <u>Dimensions</u> | <u>Mounting Hole Dimensions</u> | <u>Circuit Diagram</u> | <u>Packing Specifications</u> | | <u>Soldering Conditions</u> |

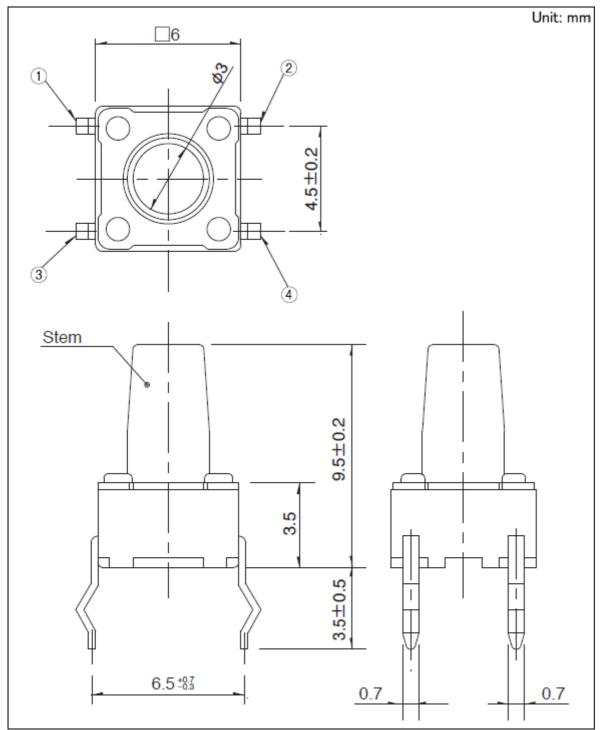


#### Top push type

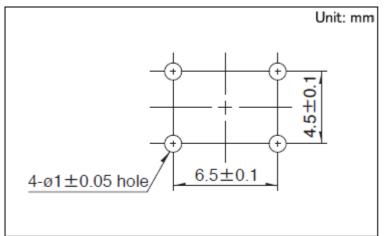
Туре	Snap-in
Operating force	1.57N
Operating direction	Top push
Travel	0.25mm
Operating life (5mA 5V DC)	500,000 cycles
Initial contact resistance	$100m\Omega$ max.
Stem color	Dark gray

7.02.2020		SKHH Series - Basic information
Height	ł	n=9.5mm
Series type		Sharp feeling type
Operating temp range	perature	-40°C to +90°C
Rating (max.)		50mA 12V DC
Rating (min.)		10µA 1V DC
Electrical performance	Insulation resistance	$100 M\Omega$ min. 100V DC for 1min.
	Voltage proof	250V AC for 1 min.
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively
	Cold	$-40 \pm 2^{\circ}$ C for 96h
Environmental performance	Dry heat	90±2°C for 96h
	Damp heat	60±2°C, 90 to 95%RH for 96h
Minimum order unit (pcs.)		Japan 1,000
		Export 1,000

## Dimensions

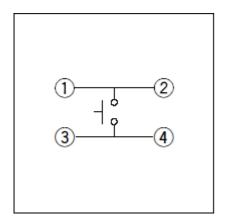


## **Mounting Hole Dimensions**



Viewed from mounting face.

## **Circuit Diagram**



## **Packing Specifications**

#### Bulk

Number of	1 case / Japan	10,000
packages (pcs.)	1 case / export	30,000
	packing	30,000

Export package measurements (mm)  $309 \times 476 \times 347$ 

## **Soldering Conditions**

### **Conditions for Auto-dip**

ItemsConditionFlux built-upMounting surface should not be exposed to flux

https://tech.alpsalpine.com/prod/e/html/tact/snapin/skhh/skhhapa010.html

Preheating temperatureAmbient temperature of the soldered surface of PC board.

	110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2 times max.

#### **Manual Soldering**

ltems	Condition		
Soldering temperature	360°C max.		
Duration of soldering	3s max.		
Capacity of soldering iron60W max.			

1. Do not washing the TACT Switch<sup>M</sup>.

- 2. Prevent flux penetration from the top side of the TACT switch<sup>TM</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81.

(EC-19s-8 by TAMURA Corporation, or their equivalents.)

### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please use 1.6mm thick PC boards.
- 3. Please place purchase orders per minimum order unit (integer).
- 4. This products can be used in vehicles.

Although these products are designed to perform over a wide operating temperature range, please ensure that you receive and read the formal delivery specifications before use.

### **Inquiries about Products**

Inquiry COPYRIGHT© 2020 ALPS ALPINE CO., LTD