

Snap-in Type TACT Switch™ > SKHH Series > SKHHLWA010

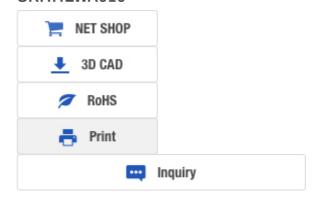
# 6.0mm Square Type (Snap-in) SKHH Series

| <u>Dimensions</u> | <u>Mounting Hole Dimensions</u> | <u>Circuit Diagram</u> | <u>Packing Specifications</u> |

| Soldering Conditions



Part number <u>Series Common Info</u> **SKHHLWA010** 



#### Side push type

Type Snap-in

Operating force 2.55N

Operating direction Side push

Travel 0.25mm

Operating life

(5mA 5V DC) 200,000 cycles

Initial contact resistance  $100m\Omega$  max.

Stem color Red

Stem length I=5.85mm

Series type Sharp feeling type

Operating temperature

-40°C to +90°C

range

Rating (max.) 50mA 12V DC

Rating (min.) 10µA 1V DC

Insulation

 $100M\Omega$  min. 100V DC for 1min.

Electrical

resistance

performance Voltage

proof

250V AC for 1 min.

10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the

Durability Vibration frequencies, in the 3 direction of X, Y and Z for 2 hours

respectively

Cold  $-40 \pm 2$ °C for 96h

Environmental Dry heat  $90 \pm 2^{\circ}$ C for 96h

performance

Damp

 $60 \pm 2$ °C, 90 to 95%RH for 96h

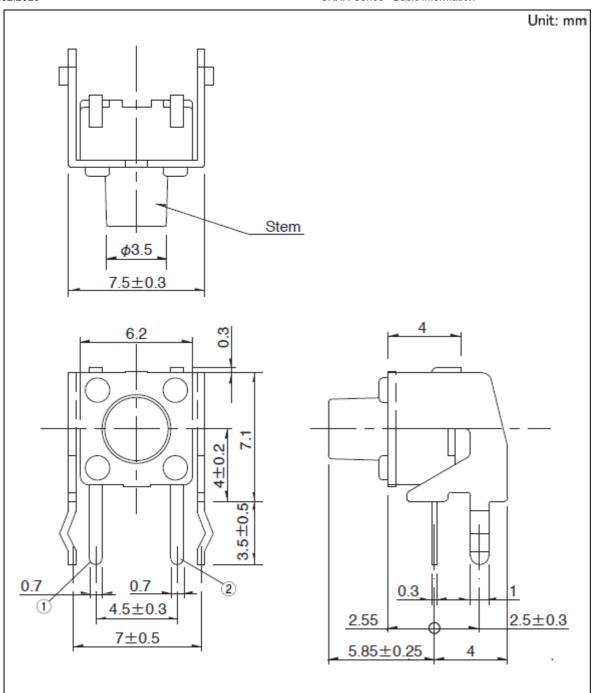
heat

Japan 1,000

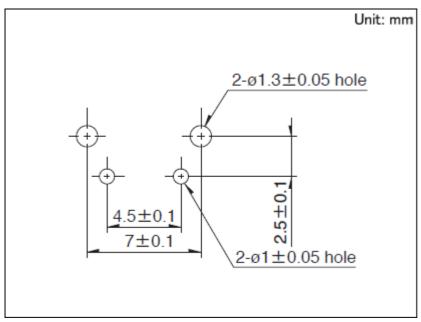
Minimum order unit (pcs.)

**Export 1,000** 

### **Dimensions**

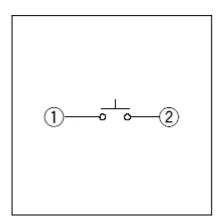


# **Mounting Hole Dimensions**



Viewed from mounting face.

# **Circuit Diagram**



## **Packing Specifications**

### Bulk

	1 case / Japan	10,000
Number of	4	
packages (pcs.)	1 case / export	30,000
	packing	

Export package measurements (mm)  $309 \times 476 \times 347$ 

# **Soldering Conditions**

### **Conditions for Auto-dip**

Items Condition

Flux built-up Mounting surface should not be exposed to flux

Ambient temperature of the soldered surface of PC board.

Preheating temperature

110°C max.

Preheating time 60s max.

Soldering temperature 260°C max.

Duration of immersion 5s max.

Number of soldering 2 times max.

### **Manual Soldering**

Items Condition
Soldering temperature 360°C max.
Duration of soldering 3s max.
Capacity of soldering iron 60W max.

- 1. Do not washing the TACT Switch™.
- 2. Prevent flux penetration from the top side of the TACT switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81.

(EC-19s-8 by TAMURA Corporation, or their equivalents.)

## Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please use 1.6mm thick PC boards.
- 3. Please place purchase orders per minimum order unit (integer).
- 4. This products can be used in vehicles.

Although these products are designed to perform over a wide operating temperature range, please ensure that you receive and read the formal delivery specifications before use.

## Inquiries about Products

#### <u>Inquiry</u>

COPYRIGHT© 2020 ALPS ALPINE CO., LTD