

Surface Mount Type TACT Switch™ > SKPG Series > SKPGABE010

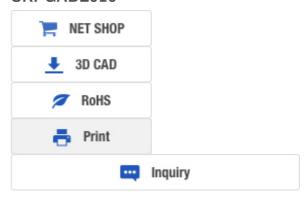
6.6 × 6.3mm High Operation Force Type (Surface Mount) SKPG Series

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Part number <u>Series Common Info</u> **SKPGABE010**



Type Surface mount

Operating force 2.94N

Operating direction Top push

Travel 1.3mm

Operating life

(1mA 5V DC)

50,000 cycles

Initial contact resistance $1k\Omega$ max.

Rubber color Blue

Series type Soft feeling type

Operating temperature -40°C to +90°C

range

Rating (max.) 5mA 12V DC

Rating (min.) 10µA 1V DC

Insulation

 $100M\Omega$ min. 100V DC for 1min.

Electrical

resistance

performance Voltage

proof

250V AC for 1 min.

10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the

Durability Vibration frequencies, in the 3 direction of X, Y and Z for 2 hours

respectively

Cold -30 ± 2 °C for 96h

Environmental Dry heat $80 \pm 2^{\circ}$ C for 96h

performance

Damp

 $60 \pm 2^{\circ}\text{C}$, 90 to 95%RH for 96h

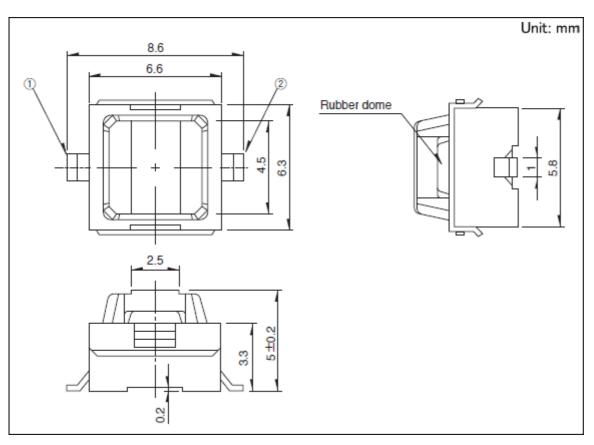
heat

Japan 1,200

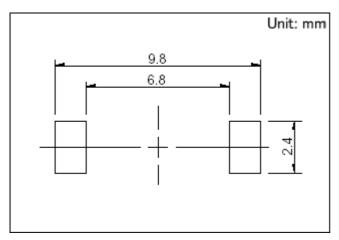
Minimum order unit (pcs.)

Export 1,200

Dimensions

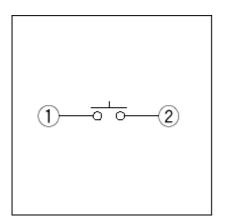


Land Dimensions



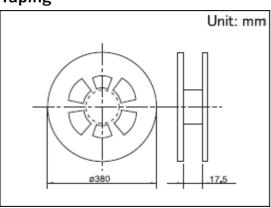
Viewed from mounting face.

Circuit Diagram



Packing Specifications

Taping



	1 reel	1,200
Number of	1 case / Japan	9,600
packages (pcs.)	1 case / export packing	9,600
Tape width (mm)		16
	, ,	

Export package measurements (mm) $395 \times 395 \times 205$

Soldering Conditions

Condition for Reflow

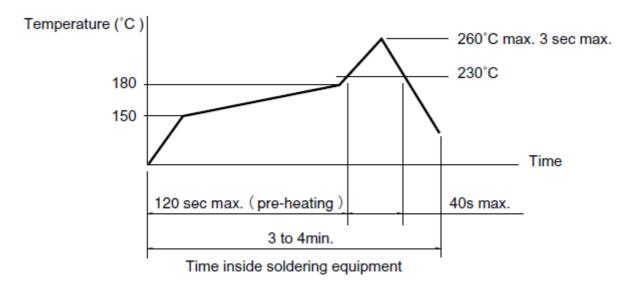
1. Heating method

Double heating method with infrared heater.

2. Temperature measurement

Thermocouple 0.1 to 0.2 Φ CA(K) or CC(T) at solder joints (copper foil surface). A heat resisting tape should be used for fix measurement.

3. Temperature profile



- (1) The above temperature shall be measured of the top of switch. There are cases where PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC board's and others. Care, should be taken to prevent the switch's surface temperature from exceeding 260°C.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Manual Soldering

Items Condition
Soldering temperature 350°C max.
Duration of soldering 3s max.
Capacity of soldering iron 60W max.

- 1. Do not washing the TACT Switch™.
- 2. Prevent flux penetration from the top side of the TACT switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.

Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 3. For ϕ 330mm diameter reel requirements, please contact us.
- 4. This products can be used in vehicles.

 Although these products are designed to perform over a wide operating temperature range, please ensure that you receive and read the formal delivery specifications before use.

Inquiries about Products

<u>Inquiry</u>

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