

Surface Mount Type TACT Switch™ > SKRT Series > SKRTLAE010

# 4.5 × 3.4mm Side Push Type (Surface Mount) SKRT Series

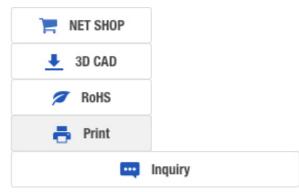
| <u>Dimensions</u> | <u>Land Dimensions</u> | <u>Circuit Diagram</u> | <u>Packing Specifications</u> |

| Soldering Conditions



Part number <u>Series Common Info</u>

#### SKRTLAE010



Type Surface mount

Operating force 1.6N

Operating direction Side push

Travel 0.2mm

Operating life

(5mA 5V DC) 100,000 cycles

Initial contact resistance  $500m\Omega$  max.

Guide bosses With

Series type Sharp feeling type

Operating temperature -30°C to +85°C

range

Rating (max.) 50mA 12V DC

Rating (min.) 10µA 1V DC

Insulation

 $100M\Omega$  min. 100V DC for 1min.

Electrical

resistance

performance Voltage

proof

250V AC for 1 min.

10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the

Durability Vibration frequencies, in the 3 direction of X, Y and Z for 2 hours

respectively

Cold  $-30 \pm 2^{\circ}$ C for 96h

Environmental Dry heat  $80 \pm 2$ °C for 96h

performance Dam

Damp

 $60 \pm 2^{\circ}$ C, 90 to 95%RH for 96h

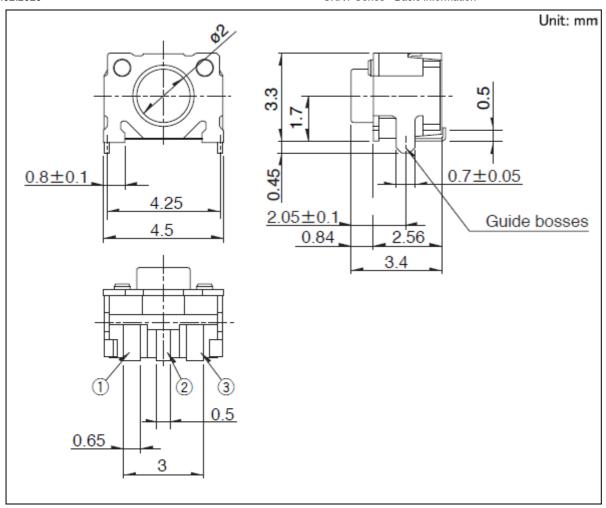
heat

Japan 3,000

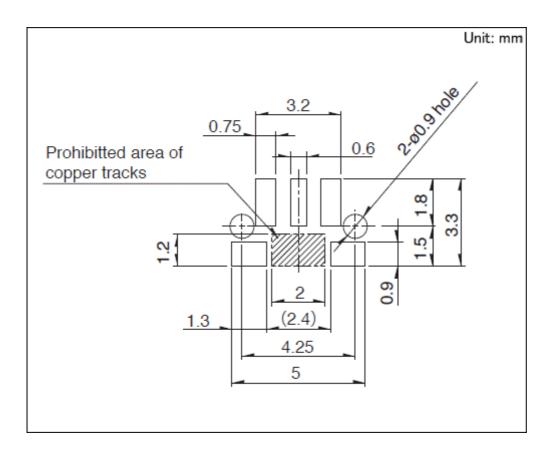
Minimum order unit (pcs.)

Export 3,000

#### **Dimensions**

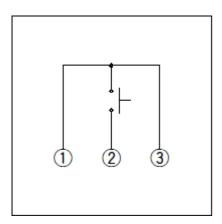


### **Land Dimensions**



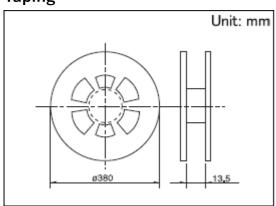
Viewed from switch mounting face

### **Circuit Diagram**



## **Packing Specifications**

#### **Taping**



	1 reel	3,000
Number of	1 case / Japan	30,000
packages (pcs.)	1 case / export packing	30,000

Tape width (mm) 12

Export package measurements (mm)  $395 \times 395 \times 205$ 

### **Soldering Conditions**

#### **Condition for Reflow**

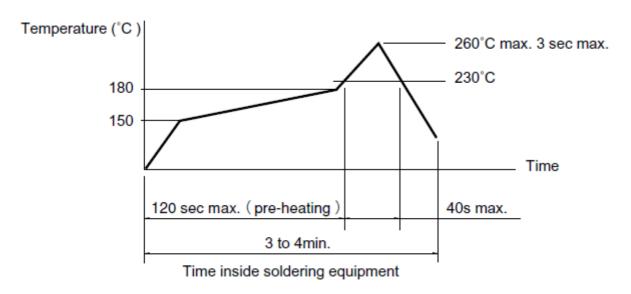
1. Heating method

Double heating method with infrared heater.

2. Temperature measurement

Thermocouple 0.1 to 0.2  $\Phi$  CA(K) or CC(T) at solder joints (copper foil surface). A heat resisting tape should be used for fix measurement.

3. Temperature profile



- (1) The above temperature shall be measured of the top of switch. There are cases where PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC board's and others. Care, should be taken to prevent the switch's surface temperature from exceeding 260°C.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.
- 1. Do not washing the TACT Switch™.
- 2. Prevent flux penetration from the top side of the TACT switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.

#### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 3. For  $\phi$  330mm diameter reel requirements, please contact us.
- 4. Please contact us for automotive use products.

## **Inquiries about Products**

<u>Inquiry</u>

COPYRIGHT© 2020 ALPS ALPINE CO., LTD